



Metal Slitter Shears / up to 2,0 mm **SD7-1**

the universal cutter for straight lines and curves - ideally in the automotive and commercial vehicle bodywork



1020-1



Common features:

- cutting without distortion or straightening of formed parts
- burr free cutting
- no finishing of the edges is required
- accurate cutting along a marked line
- single-side trimming is possible
- working speed up to 5 m/min
- cutting of U-,C- and L-profiles
- clear view to scribed line or template
- long life tool
- easy, one hand, operation
- simple and safe to use
- noise under limit regulations
- an insulated and suppressed motor

- **can cause no injury while in motion**

- the strong shears for cutting of machine covers sheet metal etc. Anywhere where a higher capacity is appreciated.

Advantages SD7-1:

Usable like SD5-1, but double capacity. Ideal for utility vehicles. Cutting steps and seams. Good curve ability. Standard equipped with HSS-knife!



Advantages 1020-1:

This is an ideal shear for: sheet-metal workshops, air conditioning, control cabinet fabrication, external wall cladding.



Optional adjustable guide S/01, for precisely straight cut strips without marking a line 100, 250 and 500 mm

Also available:

→ pneumatic, type 1920



cut-outs from drilled starting holes



cutting of formed parts

DRACO metal shears	type	SD7-1	1020-1
max. cutting capacity	Art.no.	61047	61040-1
steel 400 N/mm ²	mm/ga.	2,0 / 14	2,0 / 14
stainless steel 600 N/mm ²	mm/ga.	1,5 / 16	1,5 / 16
stainless steel 800 N/mm ²	mm/ga.	1,3 / 18	1,3 / 18
aluminium 250 N/mm ²	mm/ga.	3,0 / 10	3,0 / 10
tightest radius	mm/ "	50 / 2	200 / 8
working speed ±	m/min	5	5
strokes	min ⁻¹	2200	2200
motor capacity	W	500	500
weight	kg	1,8	1,8
min. start hole diameter	mm	12	14

SD7-1	1020-1
spare parts	spare parts
knife 37140S7	knife 010135
set of jaws BG37222	set of jaws BG35146
knife-pin set BG35149	knife-pin set BG35155
optional accessories	
metal-box	18000
adjustable guide S/01 up to 100 mm	10059
adjustable guide S/01 up to 250 mm	10060
adjustable guide S/01 up to 500 mm	10061
support roller (metal)	BG10077

all units are ready to use

BG=Set

other voltages available